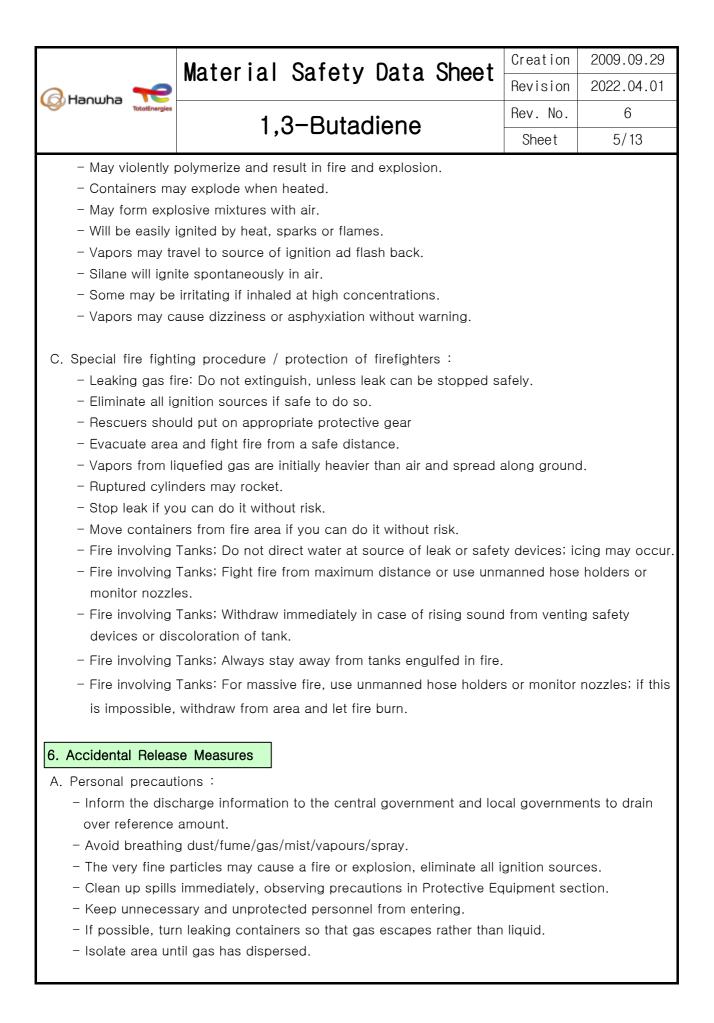
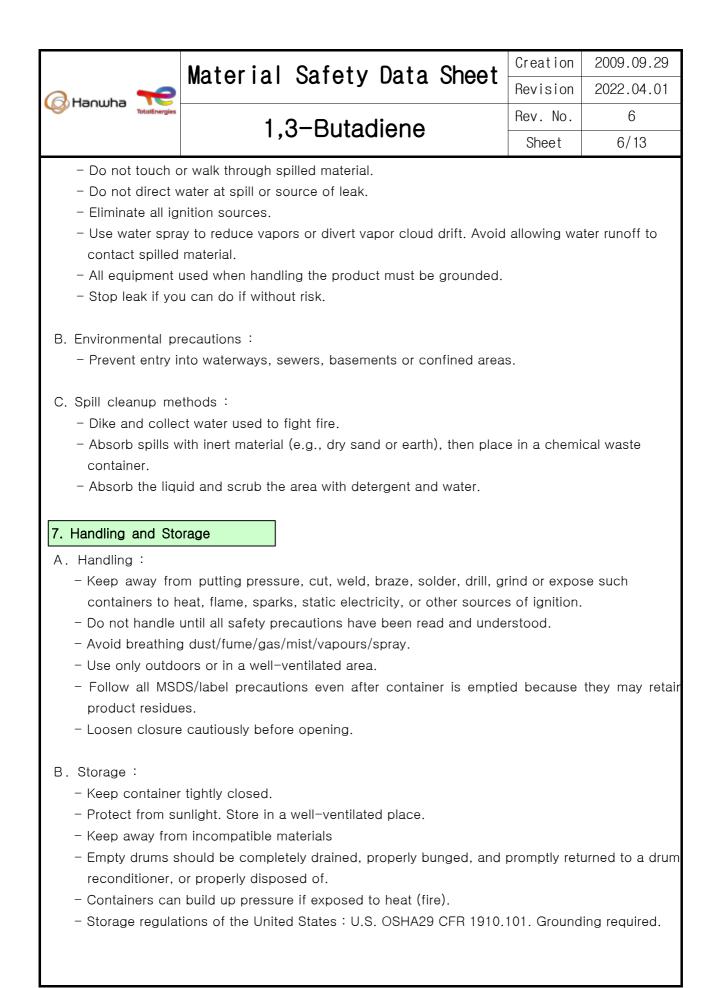
Material Safety Data Sheet Horision 2022.04.0 Revision 2022.04.0 Revision 2022.04.0 Rev. No. 6 Sheet 1/13		Matorial Safat	v Nata Sha	Creation	2009.09.29
Image: Product & Company dentification A. Product Name : 1.3-Butadiene B. Intended Use : Production of BR, SBR and rubber Restriction in use : Do not use for purposes other than those recommended C. Manufacturer/Supplier : 1) Manufacturer : Hanwha TotalEnergies Petrochemicals Co.,Ltd 103, Dokgot2-Ro, Daesan-Eup, Seosan-Si, Chungnam, 31900, Korea Telephone B2-41-660-6637 2) Supplier : (Product information: 041-660-6180) Hanwha TotalEnergies Petrochemicals Co.,Ltd 17~20F Hanwha Finance Plaza, 92, Sejong-daero, Jung-gu, Seoul 04525, Korea Telephone B2-2-3415-9363 Fax 82-41-660-6348 3) Competitive person: Departments Safety & Health Planning Team Telephone 82-41-660-6348 4. Hazard Category : 1) Physicochemical Hazards - Flammable liquid : Category 1 - High-pressure gas : liquid gas 2) Health Hazards : - Carcinogenicity: Category 1A - Germ cell mutagenicity: Category 1B - Specific target organ toxicity(Single exposure) : Category 3 (Respiratory tract Irritation) - Specific target organ toxicity(Repeated exposure)		Material Salet		Revision	2022.04.0
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 Specific target organ toxicity(Single exposure) : Category 3 (Respiratory tract irritation) Specific target organ toxicity(Repeated exposure) : Category 2 	- Carcinogenic	ity:Category 1A			
- Specific target organ toxicity(Repeated exposure) : Category 2	- Germ cell mu	tagenicity:Category 1B			
	- Specific targe	et organ toxicity(Single expos	ure):Category 3(Respiratory tract	irritation)
3) Environmental Hazards : Not Classified	- Specific targ	et organ toxicity(Repeated e	xposure) : Catego	ory 2	
	3) Environmental	Hazards : Not Classified			

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B. Precautionary Statement(s) & Warning Label1) Symbol :		
\bullet \bullet \bullet		
2) Signal Word : Danger		
3) Hazard Statement(s) :		
H220 Extremely flammable gas. H280 Contains gas under pressure; may explode if heated.		
H335 May cause respiratory irritation.		
H340 May cause genetic defects.		
H350 May cause cancer.		
H373 May cause drowsiness and dizziness.		
4) Precautionary Statement(s) :		
 Prevention 		
P201 Obtain special instructions before use.		
P202 Do not handle until all safety precautions have been read	and unders	tood.
P210 Keep away from heat/sparks/open flames/hot surfaces. No		
P260 Do not breathe dust/fume/gas/mist/vapours/spray.	en en ig.	
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.		
P271 Use only outdoors or in a well-ventilated area.		
P280 Wear protective gloves/protective clothing/eye protection/fa	ace protectio	on.
Response		
P304+P340 IF INHALED: Remove person to fresh air and keep co	mfortable fo	r breathing.
P308+P313 If exposed or concerned: Get medical advice/attenti	on.	
P312 Call a POISON CENTER or doctor/physician if you feel un	well.	
P314 Get medical advice/attention if you feel unwell.		
P377 Leaking gas fire: Do not extinguish, unless leak can be stopp	bed safely.	
P381 Eliminate all ignition sources if safe to do so.		
■ Storage		
P403 Store in a dry place.		
P403+P233 Store in a well-ventilated place. Keep Container tigh	tly closed.	
P405 Store locked up.		
P410+P403 Protect from sunlight. Store in a well-ventilated place.		

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■ Disposal P501 Dispose regulation		ts/container in accordar	nce with local/reg	gional/natior	nal/international
_		Flammability=4, Instabil	ity=0, Special=-		
3. Composition / Int	formation of	on ingredients			
Chemical N	ame	Other Name	CAS No. or	EU No.	(%)
Butadien	e	1,3-Bitadiene	106-99- (EU No.203-	-0 450-8)	100%
 4. First Aid Measures A. Eye Contact : Flush thoroughly with running water at least 15minutes. Get medical advice/attention. B. Skin Contact : Flush immediately with water Call a poison center or doctor/physician you feel unwell. Remove and isolate contaminated clothing and shoes. In case of burns, immediately cool affected skin for as long as possible with cold water. Do not remove clothing if adhering to skin. In case of worn statues, keep warm and conduct a variety of topical therapy. In case of contact with liquid gas, make the affected area with lukewarm water. Contact with gas or liquefied gas may cause burns, severe injury and/or frostbite. 					
 If exposed to e if cough or oth 	oncerned: xcessive le er sympton espiration i	Get medical advice/atte evels of dusts or fumes, ns develop. f victim is not breathing.		ir and get m	edical attentior

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D. Ingestion :			
- If concerns co	ntact and exposure, get medical advice/attention.		
E. Likely Acute or	Delayed Symptoms/Effects :		
1) Inhalation			
- Short term ex	xposure : respiratory tract irritation, nausea, vomiti	ng, blurred	vision,
- Long term ex	headache, fatigue, unconsciousness posure : respiratory tract irritation, nausea, vomitin	ha blurred v	vision
	headache, fatigue, unconsciousness	ig, blanca	
2) Skin contact			
- Short term ex	xposure : irritation, frostbite		
	posure : irritation, frostbite		
3) Eye contact			
	xposure : irritation, redness, excess tearing, freezin xposure : irritation, redness, excess tearing, freezir		
4) Ingestion		ig	
	xposure : Not available		
- Long term ex	posure : Not available		
	sure / Notes to physician : personnel of contaminated situations and have th	em take an	propriate
protective me		ionn tako ap	propriato
- If exposed or	concerned, get medical attention/advice.		
5. Fire Fighting Mea	asures		
A. Extinguishing me	edia :		
1) Suitable exting			
	foam, carbon dioxide, water spray, dry sand		
	inguishing media : Not available ig fire) : Do use extinguishing media with water si	oray	
o) onusual meto		Jidy.	
B. Unusual fire & E	Explosion hazard :		
1) Hazardous co	mbustion product : Carbon oxides (carbon monoxi	de, carbon	dioxide)
2) Fire & Explosi			
- Extremely flam			
	under pressure; may explode if heated. ose at high temperatures into forming toxic gases.		





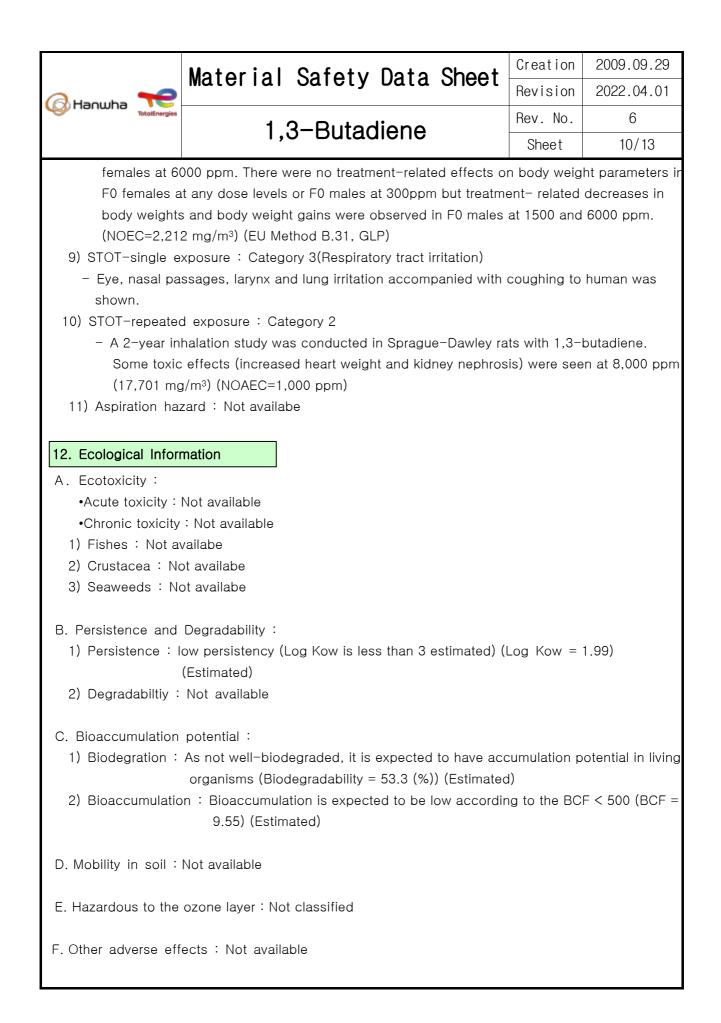
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3. Exposure Controls / Personal Protection		
A. Exposure limit value :		
1) ACGIH :		
- TLV-TWA : 2ppm		
2) OSHA :		
- TWA: 1ppm		
– STEL : 5ppm		
3) NIOSH :		
- 2000 ppm IDLH(10%LEL)		
4) Biological exposure index : Not available		
5) EU regulation :		
- Bulgaria : TWA = 50 mg/m^3 , STEL = 100 mg/m^3		
- Belgium : TWA = 2ppm (4.5mg/m^3)		
- Denmark : TWA = 10ppm (22mg/m³) 6) Other		
– Australia : TWA = 10ppm (22mg/m ³)		
- Bahrain : TWA = 50ppm (73mg/m ³)		
- Brazil : TWA = 780 ppm (12.5mg/m ³)		
B. Engineering control:		
- Use process enclosures, local exhaust ventilation, or other engineer	erina controls	s to control
airborne levels below recommended exposure limits		
 If user operations generate dust, fume, or mist, use ventilation to k 	eep exposur	e to airborne
contaminants below the recommended exposure limit.		
 Please make sure that the appropriate exposure limits. 		
riease make sure that the appropriate exposure innits.		
C. Personal protective equipment		
1) Respiratory protection :		
- Wear NIOSH or European Standard EN 149 approved full or half fac	ce piece (wit	h goggles)
respiratory protective equipment when necessary		
2) Eye protection		
- Wear enclosed safety goggles to protect from gaseous state organ	nic material c	causing eye
irritation or other disorder.		
- An eye wash unit and safety shower station should be available nea	arby work pla	ace.
- Do not wear contact lenses.		

- Do not wear contact lenses.

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3) Hand protection		
- Wear appropriate protective gloves by considering physical and ch	nemical prop	erties of
chemicals.(Butyl rubber gloves are recommended)		
4) Skin / Body protection		
- Wear appropriate protective gloves by considering physical and ch	nemical prop	erties of
chemicals		
9. Physical and Chemical Properties		
A. Appearance(physical state, color etc.) : colorless gas		
B. Odor : characteristic odor		
C. Odor Threshold : Not available		
D. pH ∶ Not available E. Melting point/Freezing point ∶ -109℃		
F. Boiling point/range : −4 ℃		
G. Flash point : -76°		
H. Evaporation rate : >25(Butyl acetate=1)		
I. Flammability (solid, liquid): Flammable		
J. Flammability Limit (lower/upper) : 1.1% ~ 16.3%		
K. Vapor pressure:1870mmHg(21℃), 2110mmHg(25℃)		
L. Solubility in water : 0.0735g/100ml (20℃)		
M. Vapor density(Air=1) : 1.9		
N. Specific gravity : 0.6		
O. Partition Coefficient(n-Octanol/water) : 1.99		
P. Auto-ignition temperature : 414°C		
Q. Thermal decomposition : Not available R. Viscosity : 0.00754cP(25°C)		
S. Molecular weight : 54.09		
10. Stability and Reactivity		
A.Chemical Stability and Possibility of hazardous reactions:		
- It can be polymerized.		
- Avoid heat, storage and use in contact with light or above room temp	perature.	
- Closed containers may rupture violently.		
B. Conditions to avoid :		
- Containers can build up pressure if exposed to heat (fire).		
- The cylinder exposed fire can be a combustible gas discharge.		

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D. Incompatible material :			
- Metal carbides, Metallic salts, flammable material, Metals,	, Oxidizing	agents, ha	logen, Metal
oxides, heat, blaze, flame or other ignition source.			
 E. Hazardous decomposition products : – Hydrocarbon compounds, Carbon oxides(carbon monox 	vida carbo	n diavida)	
 – Hydrocarbon compounds, Carbon oxides(carbon monox – Irritation, corrosion, toxic gas 			
11. Toxicological Information			
A. Route of exposure			
1) Inhalation : Not available.			
2) Ingestion : Not available			
3) Skin/Eye contact : Not available			
B. Delayed and immediate effects and also chronic effects	from abort	and long	torm ovpoour
1) Acute toxicity : Not classified	110111 511011		terrir exposure
- Oral : Not available			
- Dermal : Not available			
- Inhalation : Rat, LD_{50} (4hr) = 285 mg/ ℓ			
2) Skin corrosion/irritation : Not available			
3) Serious eye damage/irritation : Not classified			
- 1,3-Butadiene is non-irritant to the rabbit eyes.			
4) Respiratory sensitization : Not available			
5) Skin sensitization : Not available			
6) Carcinogenicity : Category 1A			
– NTP : K			
- IARC(GROUP) : 1			
– ACGIH : A2			
- EC : 1A			
7) Germ cell mutagenicity : Category 1B			
- in vitro: Bacterial reverse mutation assay(OECD TG 471)), Mammali	ian Chromo	some
Aberration Test(OECD TG 473): with/without me	tabolic act	tivation: Pos	sitive
 in vivo: Dominant lethal assay(OECD TG 478), micronuc 	cleus Test o	on red bloo	d cell in
mammal(OECD TG 474): Positive			
8) Reproductive toxicity : Not classified			
- In toxicity test to reproduction with rats, clinical observa	ations indi	cative of	
chromodacryorrhea, chromorhinorrhea, and salivation w	vere observ	ved in F0 m	ales and

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13. Disposal Conside	ration		
A. Disposal method			
	disposed of in accordance with federal, state and	local enviror	nmental control
regulations.			
B.Dispose in accord	ance with all applicable regulations.		
- Consider the re	equired attention in accordance with waste treatmen	nt managem	ent regulation.
14. Transportation In	formation		
A. UN classification			
	ame : Butadienes, stabilized or Butadienes and I	Hydrocarbon	mixture
B. Hoper shipping f	stabilized, containing more than 40% but		mixture,
C. Class/division : 2	-		
D. Packing group:I	Not applicable		
E. Marine pollutant :	Not applicable		
F. Special precaution	ns for user related to transport or transportation	measures	
- FIRE SCHEDUL			
- SPILLAGE SCH	EDULE : S-U		
15. Regulatory Inform	nation		
	and/or international regulatory information		
\bigcirc Information of §	EU Classification(EC 1272/2008) :		
•EC 1272/288(CL	P) Classification:		
- Flam. Gas 1, F	Press Gas, Carc. 1A, Muta. 1B		
Risk Phrases:			
	335, H340, H350, H373		
•Safety Phrase:			
	210, P260, P261, P271, P280, P304+P340, P308+P	313, P312, F	2314, P377,
0 U.S. Federal reg	403+P233, P405, P410+P403, P501		
	SS SAFETY (29CFR1910.119): Not available		
CERCLA Section	on 103 (40CFR302.4): 4.53599 kg 10 lb n 302 (40CFR355.30): Not regulated		
CERCLA SectionEPCRA Section	on 103 (40CFR302.4): 4.53599 kg 10 lb		
CERCLA SectionEPCRA SectionEPCRA Section	on 103 (40CFR302.4): 4.53599 kg 10 lb 302 (40CFR355.30): Not regulated		
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 CERCLA Section EPCRA Section EPCRA Section EPCRA Section EPCRA Section Rotterdam Conversion 	on 103 (40CFR302.4): 4.53599 kg 10 lb 302 (40CFR355.30): Not regulated 304 (40CFR355.40): Not regulated 313 (40CFR372.65): Applicable		

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		L.		
16. Other Informatio	n			
A. Key literature refe	rence and sources for data:			
	on the Evaluation of Carcinogenic Risks to Hum	ans;		
http://monographs				
	al Institute for Occupational Safety and Health)			
	Conference of Governmental Industrial Hygienist .europa.eu/registration-dossier/-/registered-do			
	/webnet.oecd.org/Hpv/UI/SIDS	001017 10000		
	p://www.rightanswerknowledge.com/loginRA.as	p⊖ National Err	nergency	
Management Agen	cy-Korea dangerous material inventory manager	ment system;		
http://www.nema.g	go.kr/hazmat/main/main.jsp			
	enforcement regulation attached [1]			
National chemicals	s information systems; http://ncis.nier.go.kr			
B. Key to abbreviatio	ons and acronyms			
ACGIH - Americar	n Conference of Governmental Industrial Hygieni	sts		
ECHA - The Europ	bean Chemicals Agency			
OECD - The Orga	nisation for Economic Co-operation and Develo	pment		
CERCLA – Compre	ehensive Environmental Response, Compensatio	n, and Liability	Act	
IARC - Internation	al Agency for Research on Cancer			
NIOSH - National	Institute for Occupational Safety and Health			
OSHA - Occupatio	onal Safety and Health Administration			
NTP – National To	xicology Program			
TSCA – Toxic Sub	stances Control Act			
NFPA – National F	ire Protection Association			
LC_{50} – The concentration of a material expected to kill 50% of an animal test group.				
LD50 - The dose of a material expected to kill 50% of an animal test group.				
	ective concentration			
STEL - Short Term Exposure Limit				
TWA - Time weight Average				
TLV - Threshold Limit Value (recommended by ACGIH)				
C. Preparation date:	09. 29. 2009			
D. Revision number	and date:			

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Revision 2022.04.01 Rev. No. 6 Sheet 13/13 Version: 6th Revision data: 2022.04.01 Rev. 6 : Change company name and logo E. This information relates to the specific material designated and may not be valid for such materia used in combination with any other materials or in any process. Such information is to the best of our knowledge and belief, accurate and reliable as of the date compiled. However, no representation, warranty or guarantee is made as to its accuracy, reliability on completeness. It is the user's responsibility to satisfy himself as to the suitability and completeness of such information for his own particular use. We do not accept liability for any loss or damage that may		Matarial Safaty Data Shoat	Creation	2009.09.29
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