



HDPE

HDPE for PERT

XRT70K

Application

Characteristics

Physical properties

Pipe, PERT Type II Pipe, Cold and hot water pipe, Heating pipe, Industrial Pipe

Satisfied PERT Type II, MRS 10MPa standard, Excellent low-speed crack resistance, Processing pipes of various diameters (12-630 mm)

Item	Test Method	Unit	Typical Value
Melt index	ISO R1133 (190℃,5 kg)	g/10min	0.65
Density	ISO R1183	g/cm³	0.947
Oxidation induction time (210°C)	ISO R11357-6	Minute	≥40
Thermal conductivity (60°C)	HTC Method	W/m°K	0.35
Thermal expansion coefficient (40°C)	HTC Method	m/m°K	0.00017
Tensile modulus	ISO R527	MPa	850
Tensile strength (at yield)	ISO R527	MPa	23
Elongation (at break)	ISO R527	%	≥350
Flexural modulus	ISO R178	MPa	750
FNCT (Arkopal, 80°C, 4.0MPa)	ISO R16770	hrs	≥2000
Charpy impact strength (0℃)	ISO R868	kJ/m²	20

Note) Data shown above are representative values for reference purposes only, and not to be construed as specifications.

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